

## COMPLAINT

SECONDARY COMPLAINTS

## Delayed reverse, code 1870

- No 3rd gear • 3-4 clutch failure • Converter overheat

## CAUSE

Overheating and manufacturing flaws cause sleeve rotation and block oil flow, which leads to transmission failure.

## CORRECTION

Replace worn or damaged stator shaft with this universal stator support kit.

## Universal Stator Support Shaft Kits

4L60 & E '82-'98

**77918S-K** 298mm converter

1 Stator Support Shaft  
3 Bushings

4L60-E '99-'04, 4L65-E '01-'04

**77918S-1K** 280 or 300mm converter

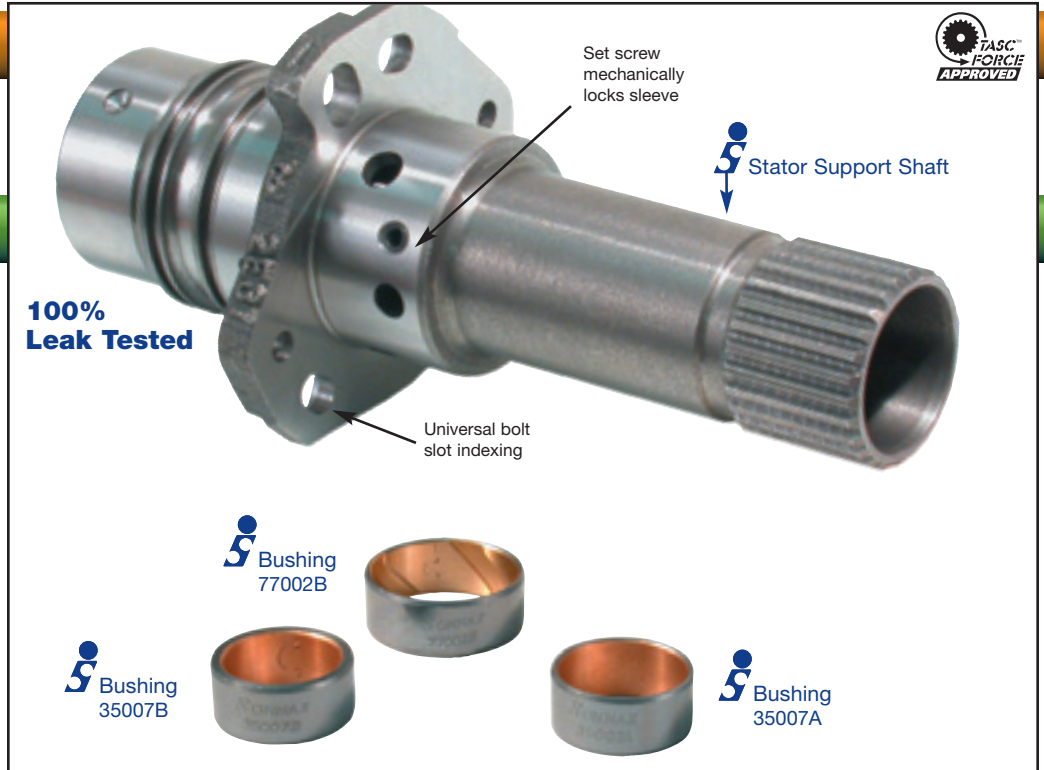
1 Stator Support Shaft  
2 Bushings Installed

Also Available:

## Replacement Bushing Kit

**77918SBK**

3 Bushings



### Sonnax Part Summary

Current aftermarket replacement shafts are known to have several problems that can lead to transmission failure. The internal sleeve can rotate, blocking oil flow. The internal passages can cross leak. Metal chips can be hidden inside that cause transmission damage when oil flow carries them throughout the trans. The Sonnax 77918S-K & 77918S-1K kits have unique features that eliminate sleeve rotation by mechanically fastening the sleeve in place with a set screw, Loctiting the sleeve in place, and 100% leak testing assemblies.

### Features & Benefits:

- Sonnax exclusive set screw positively prevents sleeve rotation.
- Sonnax exclusive assembly and testing procedures ensure reliability.
- 77918S-K fits all 700-R4/4L60-E up to 2004 without 280mm or 300mm torque converter. Kit comes with two front bushings to match input shaft diameter.
- 77918S-1K is about 1/2" longer and fits '98-'04 and newer models with 280mm or 300mm converter. Kit comes with bushings installed.
- Both kits have slotted bolt holes for easy installation without any machining required.