

# Toyota U151E/F, U250E

# sonnax®

TIME TESTED • INDUSTRY TRUSTED®

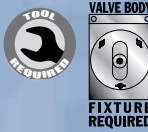
1 Automatic Drive • P.O. Box 440 • Bellows Falls, VT 05101-0440 USA  
(800) 843-2600 • (802) 463-9722 • F: (802) 463-4059 • www.sonnax.com



This Sonnax kit also is available, see [www.sonnax.com](http://www.sonnax.com) for details.

Zip Kit®  
U151E-U250E-ZIP

**1 57917E-16K\***  
**Oversized Secondary Pressure Regulator Valve Kit**



*Helps cure:*

- Harsh lockup
- Converter apply/release complaints

**Note:** Requires tool kit F-57917E-TL16 & the VB-FIX reaming fixture.

**2 57917E-03K\***  
**Lockup Control Plunger Valve & Sleeve Kit**

*Helps cure:*

- TCC apply/release problems
- Converter codes

**3 27741-01K**  
**Boost Valve Kit**

*Helps cure:*

- Insufficient line rise in drive ranges
- Soft shifts

**4 27741-08K**  
**Oversized Pressure Regulator & Boost Valve Kit**

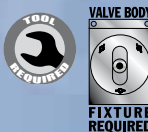


*Helps cure:*

- Low/High line pressure
- Soft and/or harsh shifts

**Note:** Requires tool kit 57917E-TL8.

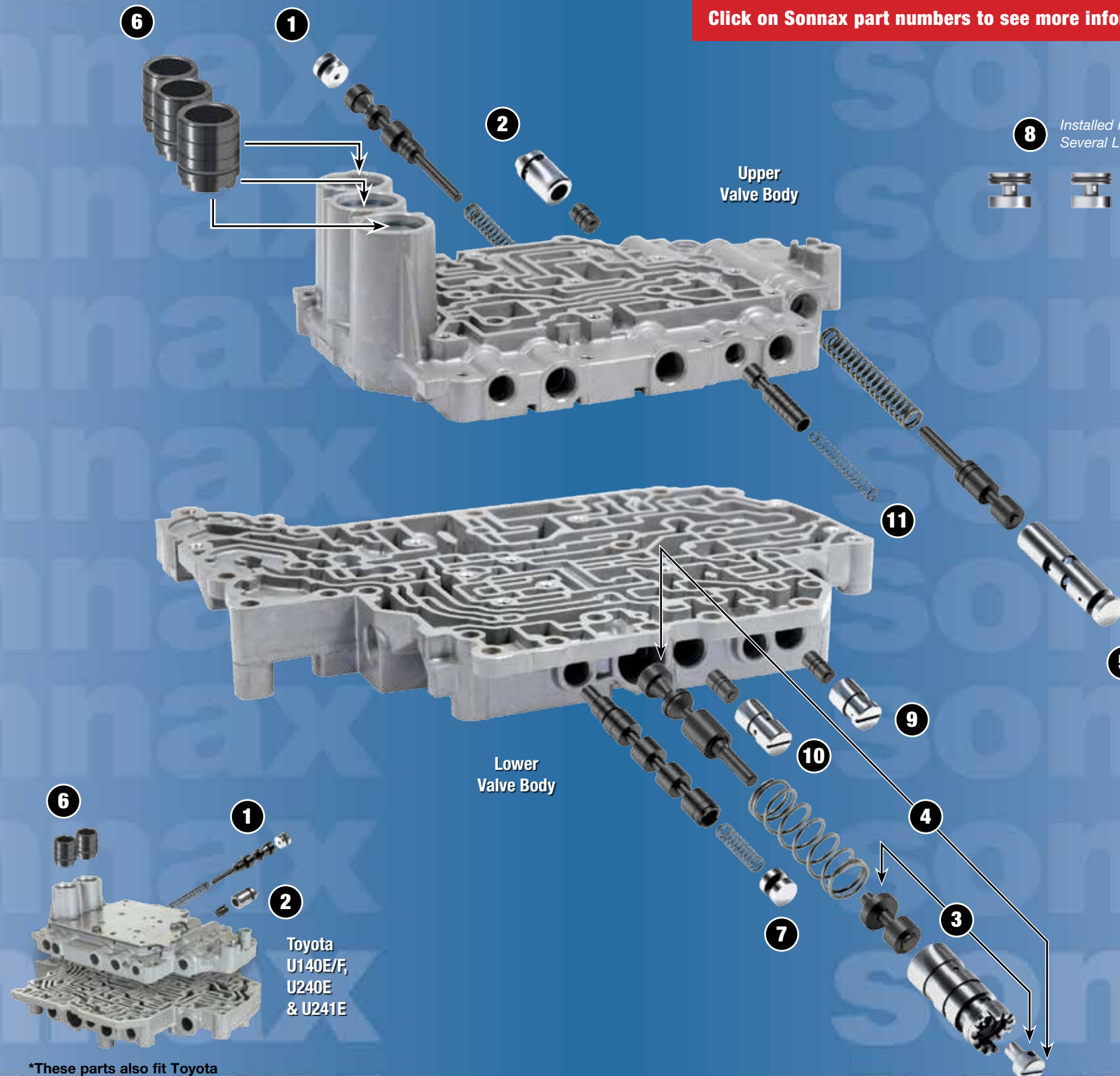
**5 27741-13K**  
**Oversized Solenoid Modulator Valve Kit**



*Helps cure:*

- Harsh/Flare upshifts
- TCC slip
- RPM cycling

**Note:** Requires tool kit F-27741-TL13 & the VB-FIX reaming fixture.



\*These parts also fit Toyota U140E/F, U240E & U241E units.

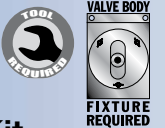
**6 57917E-19K\***  
**Accumulator Piston Kit**

Fits any of 3 locations

*Helps cure:*

- Delayed engagements
- Slips/Flares in forward gears
- Burnt clutches

**7 27741-18K**  
**Oversized Clutch Apply Control Valve Kit**



*Helps cure:*

- Shift flares/bind-ups
- Burned forward/C1 clutch
- Direct/C0 clutch
- 2nd/B1 brake

**Note:** Requires tool kit F-27741-TL18 & the VB-FIX reaming fixture.

**8 57917E-20K\***  
**O-Ringed End Plug Kit**

Fits 9 locations

*Helps cure:*

- Inconsistent shift quality
- Slips, flares, bumps, bangs and/or codes
- Clutch failures

**9 27741-06K**  
**B2 Apply Control Plunger Kit**

*Helps cure:*

- Burned B2 brake/clutch
- Delayed reverse

**10 27741-04K**  
**B1 Apply Control Plunger Kit**

*Helps cure:*

- Burned B1 brake/clutch
- 2-3 or 4-3 bind-up

**11 27741-16K**  
**Oversized B3 Orifice Control Valve Kit**



*Helps cure:*

- Burned UD/B3 brake
- Shift complaints

**Note:** Requires tool kit F-15741-TL18 & the VB-FIX reaming fixture.