

ZF6HP19/26/32 (Gen. 1)

Also fits Ford 6R60, 6R80.



Visit www.sonnax.com for ZF6 Gen. 1 with 053 separator plate valve body layout to verify valve location and part usage.

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This Sonnax kit is also available, see www.sonnax.com for details.



NOTE: Zip Kit will not fit units with 053 separator plate.

Zip Kit®
ZF6-6R60-ZIP

Click on Sonnax part numbers to see more information.



NOTE: Install spring inboard.

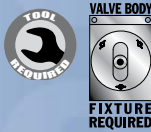
Upper Valve Body

Lower Valve Body

Installed in Several Locations

NOTE: To Identify between ZF6HP19, ZF6HP26, ZF6HP32 (all Gen. 1) and ZF6HP21, ZF6HP28, ZF6HP34 (all Gen. 2) valve bodies refer to ZF Identification guide found online at www.sonnax.com.

1 95740-05K Oversized Converter Release Regulator Valve Kit

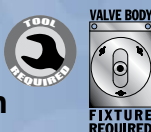


Helps cure:

- Excessive TCC slip, RPM & related codes
- Harsh lockup apply & release

Note: Requires tool kit F-95740-TL5 & the VB-FIX reaming fixture.

2 95740-11K Oversized Lubrication Control Valve Kit



Helps cure:

- Low converter pressure
- Lube failure

Note: Requires tool kit F-95740-TL11 & the VB-FIX reaming fixture.

3 95740-13K Oversized Bypass Clutch Control Valve Kit



Helps cure:

- Converter overheat
- Low TCC release pressure

Note: Requires tool kit F-95740-TL13 & the VB-FIX reaming fixture.

4 95740-03 .629" Outer Dia., .645" Length Pressure Regulator Sleeves

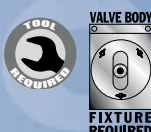
NOTE: Does not fit units with a 053 separator plate.

Helps cure:

- Harsh or erratic line pressure
- Broken parts

5 95740-01K With sleeve .629" Outer Dia., .645" Length Oversized Pressure Regulator Valve Kits

NOTE: Does not fit units with a 053 separator plate.



Helps cure:

- Delayed or no Reverse
- Poor shift quality

Note: 95740-01K Requires tool kit F-95740-TL, 95740-78K Requires tool kit F-95740-TL78 & they both require VB-FIX reaming fixture.

6 95740-17K Oversized Solenoid Pressure Regulator Valve Kit



Helps cure:

- Gear ratio or solenoid codes
- Wrong gear starts

Note: Requires tool kit F-95740-TL17 & the VB-FIX reaming fixture.

7 95740-08K Oversized Clutch D1 or E Control Valve Kit

NOTE: Does not fit units with a 053 separator plate.

Fits either of 2 Locations

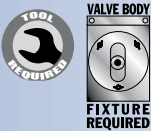


Helps cure:

- Flare upshifts or downshift bind-ups
- Excessive clutch overlap & clutch distress

Note: Requires tool kit F-95740-TL8 & the VB-FIX reaming fixture.

8 95740-09K Oversized Clutch A Control Valve Kit



Helps cure:

- Flare upshifts or downshift bind-ups
- Excessive clutch overlap & clutch distress

Note: Requires tool kit F-95740-TL8 & the VB-FIX reaming fixture.

9 95740-21K Clutch A Control Boost Valve Kit

Helps cure:

- Delayed/Harsh Forward engagement
- Flare/Neutral on 5-4 downshift

10 95740-15K Valve Body Accumulator Piston & Spring Kit 7 Sets (1 extra)

Helps cure:

- Firm up/downshift and/or engagement
- Erratic EDS solenoid control

11 95740-19K 6 large & 6 small plugs

NOTE: Does not fit units with a 053 separator plate.

12 95740-25K 4 plugs (Internal)

NOTE: Does not fit units with a 053 separator plate.

O-Ringed End Plug Kits

Helps cure:

- Soft/Inconsistent shift feel