PART NUMBERS 119940-07K, -08K, F-119940-TL7, -TL8

Constant oscillation of the main regulator valve and/or the boost regulator valve in their bores creates wear, which can result in oil pressure loss or cross leaks and valve malfunction.

Sonnax now offers an oversized valve kit for both the main regulator valve and boost regulator valve to restore proper clearance to the bore and prevent oil loss.

## **Oversized Boost Regulator & Main Regulator Valve Kits**

Boost Regulator Valve Kit

#### 119940-07K

1 Valve

1 Ratcheting End Plug



Tool Kit for 119940-07K

### F-119940-TL7

- 1 Reamer
- 1 Reamer Jig
- 1 Guide Pin
- 1 Adjustment Tool



Main Pressure Regulator Valve Kit

### 119940-08K

- 1 Valve
- 1 Spring
- 1 End Plug
- 1 Retainer
- 1 O-Ring

Tool Kit for 119940-08K

### F-119940-TL8

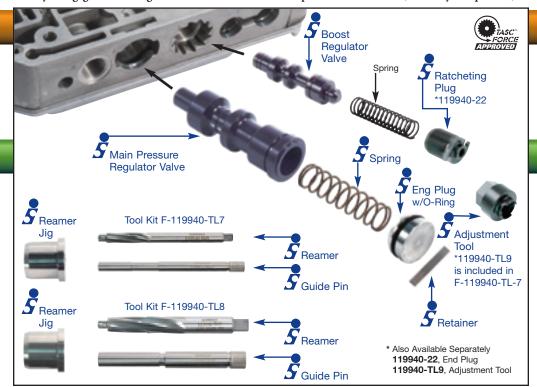
- 1 Reamer
- 1 Reamer Jig
- 1 Guide Pin





# High or low line pressure

• Delayed engagements • Engine stall at idle • Converter complaints • No line rise (stationary line pressure)



### **Sonnax Part Summary:**

If regulated line leaks to exhaust at the main regulator, it creates a low pressure condition. Wear at the inner balance spools prevents the valves from stroking, which can cause high line pressure. Wear at the inboard bore also affects the K1 clutch circuit, which can result in 1-2 or 2-3 shift complaints. Wear at the inboard end of the boost regulator bore can reduce the ability of EPC/TV pressure to stroke this valve open. Full boost exiting this valve combines forces with the main regulator spring, increasing line pressure. Sonnax now offers an oversized valve kit for both the main regulator valve, 119940-08K, and the boost regulator valve, 119940-07K. These kits allow the valve bores to be refurbished and restore proper pressure control.

#### Features & Benefits:

- Oversized hard-coat anodized valves are manufactured to extremely tight tolerances and resist wear.
- The main regulator valve kit contains an o-ringed end plug to positively seal the bore and prevent regulated boost line pressure from exhausting.
- A new spring is included to work with the oversized valve and re-establish OEM regulated pressure specifications.
- A replacement ratcheting end plug is included in the boost regulator kit, as the OEM one
- An adjustment tool is provided in the boost regulator tool kit for repeated assembly, disassembly and adjustment of the ratcheting end plug.



\$400 in valve body replacement costs

Due to the nature of the valve body design, the Sonnax Valve Body Reaming Fixture VB-FIX is required for use with these tool kits.

