

## COMPLAINT

SECONDARY COMPLAINTS

Soft 1-2 shifts, delayed engagement, forward clutch failure

• Poor line rise • Poor throttle pressure control

## CAUSE

Normal case wear from piston oscillating in bore results in loss of line pressure.

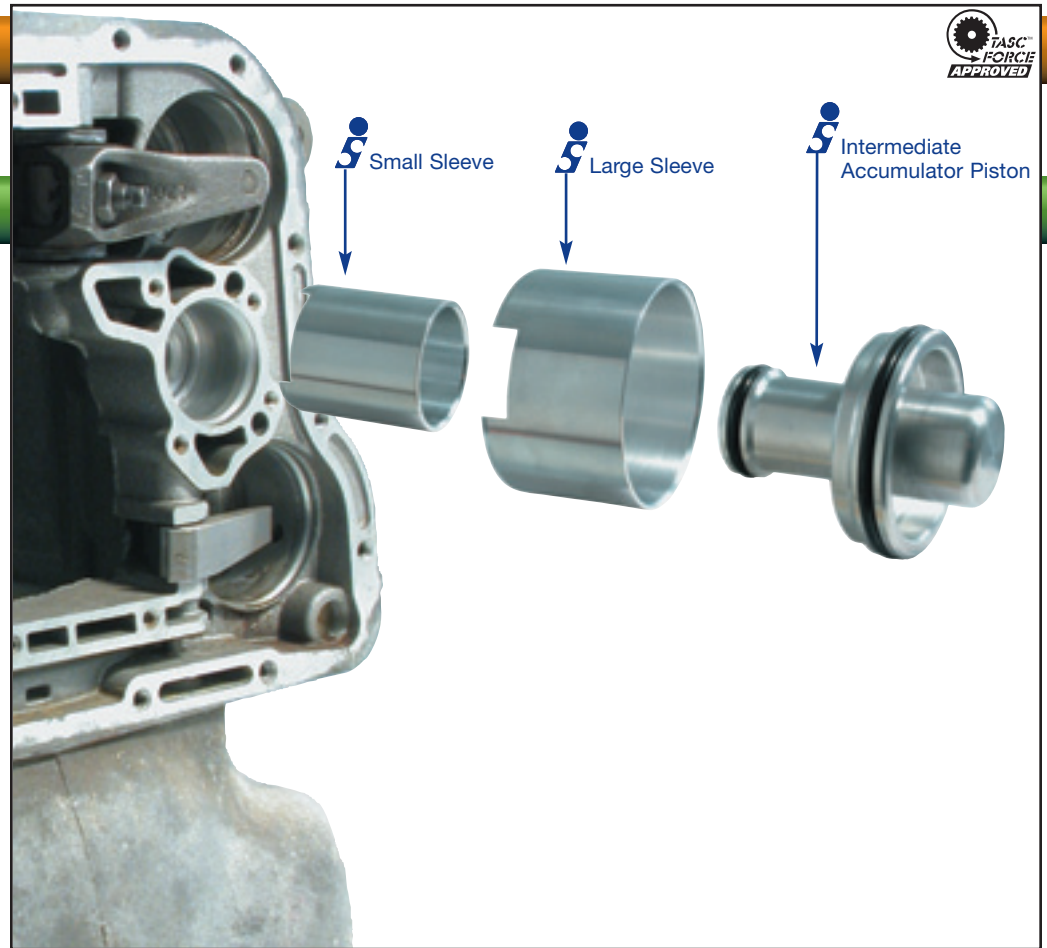
## CORRECTION

Use this repair kit to fix the accumulator bore and save the case.

## Accumulator Repair Kit

### 22841-01K

1 Accumulator Piston  
2 Sleeves  
2 Seals



### Sonnax Part Summary

Common complaints with the 727, 904, 42-46-47RH/RE transmissions are soft 1-2 shifts, forward clutch failure, poor line rise and delayed forward engagement caused by a worn or scored accumulator bore in the case. Sonnax now offers a kit, **22841-01K**, to repair the accumulator bore. This kit is a drop-in solution and does not require any special machining.

### Features & Benefits

- Kit allows the salvage of damaged cases that would otherwise have to be scrapped.
- Two sleeves are included to repair both the small- and large-diameter bores.
- Kit includes an undersized piston with seals to provide proper fit with new sleeves.

Save

\$300 in case replacement costs