

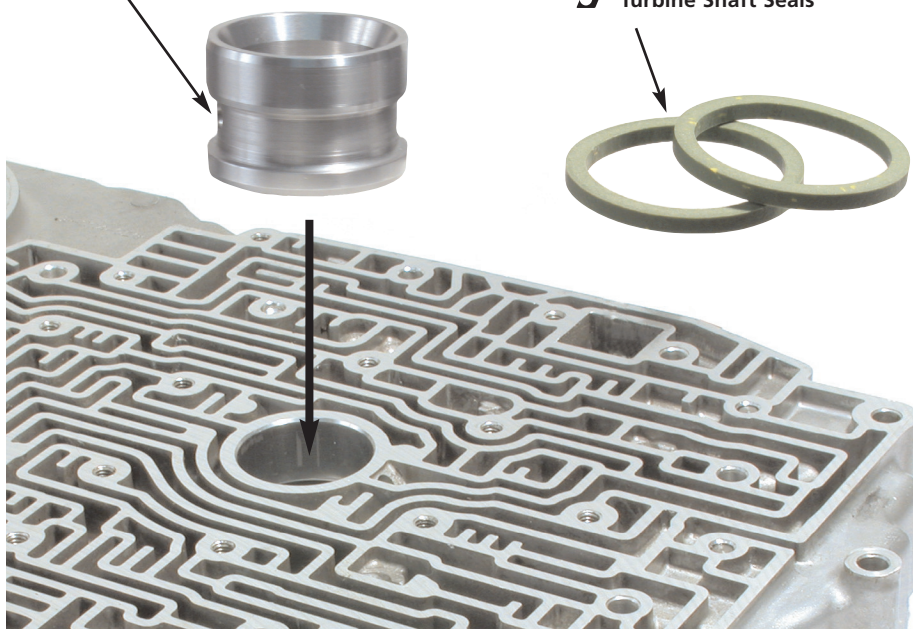
Features & Benefits:

- Saves purchasing expensive channel plate
- Allows use for early and late models

Part No.**33530-01K**

1 Channel Plate Sleeve

2 Turbine Shaft Seals – Large Diameter

 Channel Plate Sleeve Turbine Shaft Seals**PART SUMMARY**

OEM does not service the 4T40-E channel plate sleeve as an individual part. In the past it was necessary to purchase a channel plate (case cover) assembly. Sonnax now offers a replacement channel plate sleeve kit **33530-01K** that fits all 4T40-E applications and updates the 1995-1996 to late model design.

INSTALLATION INSTRUCTIONS

1. Place the channel plate on an arbor press so that the side that bolts to the valve body is facing up.
2. Press out the worn channel plate sleeve using a properly sized arbor.
3. Clean the bore that the sleeve was removed from to remove any aluminum chips or burrs.
4. Press the sleeve into the channel plate flush with the boss as shown on illustration on right.



5. Install Sonnax Teflon® seals on turbine shaft in late- or early-model units.