PART NUMBERS 55211-08K, 55211-TL8

## Complaint

SECONDARY COMPLAINTS

## CAUSE

Wear at the main pressure regulator bore causes instability in decrease oil and balance oil.

## CORRECTION

This kit enables the repair of the pressure regulator bore, returning stability to decrease oil and balance oil.

# Pressure Regulator Valve & Sleeve Kit

#### 55211-08K

- 1 Pressure Regulator Valve
- 1 Pressure Regulator Sleeve
- 1 Spring Pin



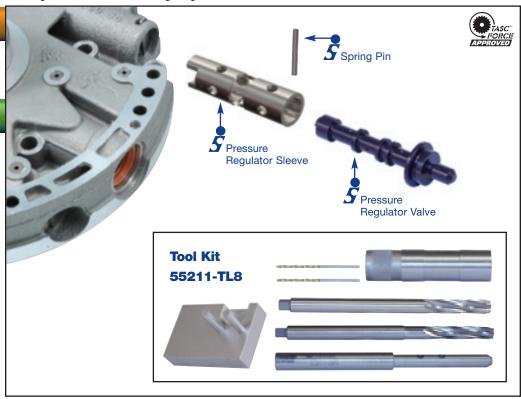
#### 55211-TL8

- 2 Drill Bits
- 1 Drill Guide
- 1 Guide Pin
- 1 Reamer Guide
- 2 Reamers

**NOTE:** This tool kit should not be used on the 4L60-E pump. The aluminum used on the 4L60-E pump is much harder than the 5L40-E, and will reduce reamer life.

### Worn pressure regulator valve bore, low pressure, gear ratio codes

• Pump slide wear • Loss of pump core • Gear fracture • Loss of 4-5 shift



#### **Features & Benefits**

- Valve and sleeve kit restores hydraulic integrity to the pressure regulator valve circuit.
- Allows salvage of expensive pumps.

#### You need 55211-08K if...

A vacuum test at the Balance port *(indicated below)* holds less than 18" of vacuum. You must temporarily plug the Internal Feed hole to conduct this test. Be sure to un-block Internal Feed when done.

