

COMPLAINT

SECONDARY COMPLAINTS

Forward clutch failure or delay when case bore is worn

• Rear servo bore wear • Case needing replacement • Reverse band failure

CAUSE

Heavy scoring at the case bore for the inner piston seal allows drive oil loss, which can cause forward clutch and/or reverse band failure.

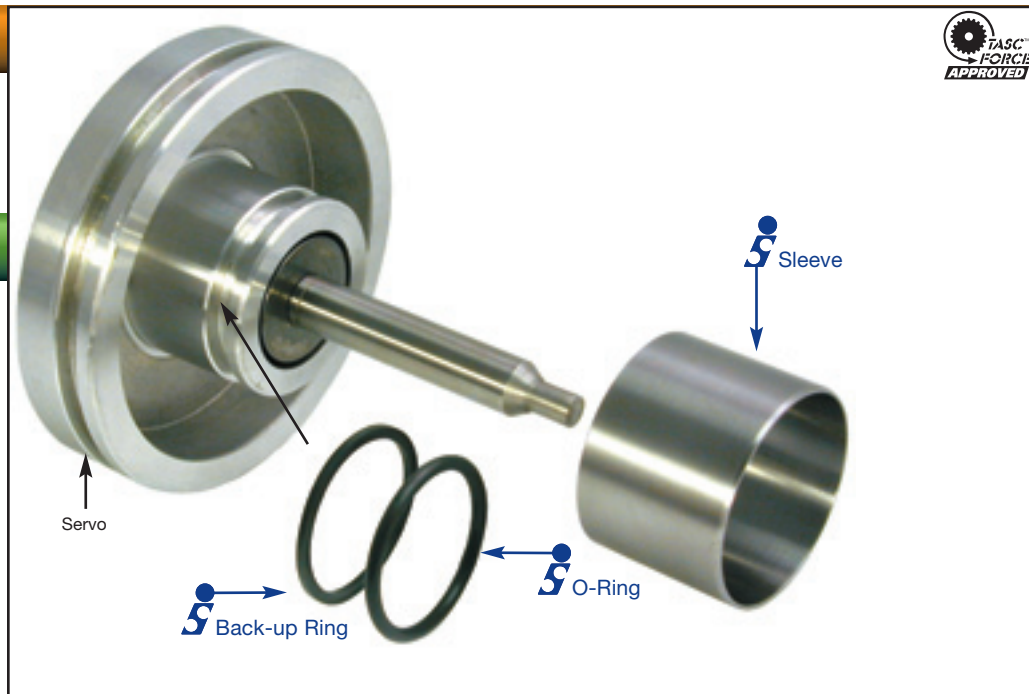
CORRECTION

The reverse servo sleeve kit restores the function of the reverse piston and salvages the case.

Reverse Servo Sleeve Kit

56532-01K

1 Servo Sleeve
1 Back-up Ring
1 O-Ring



Note: Machining of the servo is required.

Sonnax Part Summary

The reverse servo bore on the A4LD case can become scored due to repeated oscillation of the reverse servo piston within the bore during normal operation. Once this bore is damaged, the case must be scrapped. Install the Sonnax A4LD Reverse Servo Sleeve Kit **56532-01K** to refurbish the case bore.

Features & Benefits

- Kit contains a steel sleeve, o-ring and a back-up ring.
- Instructions are included for machining the servo piston assembly by simply turning the smaller piston journal $\frac{1}{6}$ " smaller.