

COMPLAINT

Pump leaks, bushing spins in housing, loss of pump core

CAUSE

Drive plate, converter pilot or hub run-out causes excessive load on the OEM bushing.

CORRECTION

The Sonnax oversized finish-in-place bushing allows the salvage of damaged pumps while giving precise bushing-to-shaft clearance.

Oversized Pump Bushing

68004-02

1 Finish-in-Place Pump Bushing



Finish-in-Place
Pump Bushing

Pump Housing



NOTE
Machining
required.

Sonnax Part Summary

In Mercedes 722.3, 722.5 and 722.6 pumps, severe load between the pump housing and bushing can cause hydraulic leaks and low pressure. The Sonnax oversized, finish-in-place bushing **68004-02** allows salvage of costly pump housings and allows the rebuilder to establish precise shaft-to-bushing clearance.

Features & Benefits

- Finish-in-place bushing allows rebuilders to set more precise clearances between the bushing and shaft.
- Allows salvage of pumps with damaged bushing bores.