# **MERCEDES 722.3, 722.5, 722.6**

PART NUMBER 68004-02

## Complaint

### Pump leaks, bushing spins in housing, loss of pump core

## Cause

Drive plate, converter pilot or hub run-out causes excessive load on the OEM bushing.

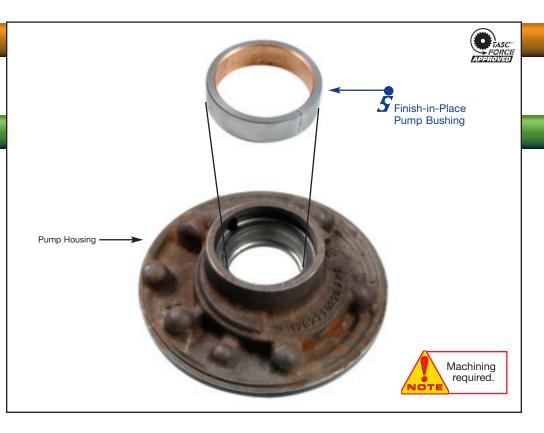
## Correction

The Sonnax oversized finish-in-place bushing allows the salvage of damaged pumps while giving precise bushing-toshaft clearance.

### Oversized Pump Bushing

68004-02

1 Finish-in-Place Pump Bushing



#### Sonnax Part Summary

In Mercedes 722.3, 722.5 and 722.6 pumps, severe load between the pump housing and bushing can cause hydraulic leaks and low pressure. The Sonnax oversized, finish-in-place bushing **68004-02** allows salvage of costly pump housings and allows the rebuilder to establish precise shaft-to-bushing clearance.

#### Features & Benefits

- Finish-in-place bushing allows rebuilders to set more precise clearances between the bushing and shaft.
- Allows salvage of pumps with damaged bushing bores.

